Novel, New Aromatic SF₅ Derivatives!

Prepared in High Yield via Highly Versatile & Cost Competitive Methods

Aromatic SF₅ compounds are expected to be useful as BUILDING BLOCKS for pharmaceutical, agricultural and other bio-active agents, pesticides, liquid crystals, novel structural and conductive polymers, dyes, organic semiconductors, high energy compounds, propellants and explosives, and many other higher performance organic materials.

Many SF₅ containing intermediates have recently become available, but only in small quantities priced at hundreds to thousands of dollars per gram, currently made by inefficient and expensive processes. The new recently developed procedures (described below) when commercialized, promise to make these compounds more readily available, much more affordable, and in greater variety for research and production of many useful products.

A new era in chemistry has begun, with the introduction of the first new functional group in over a century!

I {Lloyd Garrick} prepared the compounds below [as well as many others not listed] in 10-100 g. quantities as part of my Research and Process Development work at UBE America Inc., in Denver. The facility has been closed down as of August 2013. Research, Development and Production of these type compounds is no longer in progress in this country to any significant extent, as far as I know at this time.

The compounds were made either directly by the new process(es) from the appropriate thiol or disulfide starting material, or, in many cases, by standard derivatizations of ring-fluorine containing compounds. Other common manipulations (nitration, metation, methyl oxidation), were also used; SF₅ is inert to all but the most drastic reaction conditions.

In addition, I have a number of new research ideas which, if successful, would be improvements even on these "new" procedures, and would also skirt the patents. They haven't been tested yet; I need a lab!
Introduction:

Concurrent with significant developments in the synthetic methodology for the preparation of SF₅ containing compounds, many potential applications, derived from the interesting and unique properties of the SF₅ function, have been proposed, particularly in certain advanced specialty chemical fields such as pharmaceuticals, agrochemicals and electronics.

The SF₅ function, one of the most electron-withdrawing groups known, imparts outstanding lipophilic properties to compounds which incorporate it, as well as added chemical and thermal stability. It is expected that the higher lipohlicity and other properties of SF₅ compounds will show interesting and unique influences on biological activities other than those observed with fluorine or trifluoromethyl-groups.

Regarding electronics chemicals, it is reported that there has been a rapid increase in the number of patents which list the SF₅ group in liquid crystals due to the strong dipole moment which can be achieved by the SF₅ group.

Properties of Aromatic SF₅ compounds:

SF₅ group is called "Super-trifluoromethyl group", and the expected properties of SF₅-containing compounds are similar to the ones which are seen in general fluorine compounds, although most of them are significantly enhanced by the increment of the number of fluorine atoms in SF₅ group.

Electron-withdrawing Effect

SF₅ group is recognized as a strong electron-withdrawing group. Figure below shows the comparative values of pKa in the substituted benzoic acid derivatives which have SF₅, CF₃, SCF₃, OCF₃ and F, respectively. The SF₅ derivative is ranked as the second strongest group after the nitro-substituted one.
Lloyd Garrick

Lipophilicity

It is well known that compounds which incorporate fluorine(s) show greater lipophilicity. SF₅ substituted compounds are expected to show excellent lipophilicity compared with other fluorine-containing compounds. The lipophilicity indices of several functional groups are shown below. These values are calculated by formula from the Xow-values (octanol/water partition coefficient).

In particular in agrochemistry [agricultural chemistry, compounds such as herbicides, fungicides, insecticides, plant growth regulators, etc.] this quality of lipophilicity is often exploited, as it is very important. Many examples of agents bearing CF₃, OCF₃ and SCF₃ groups are in use or still being developed. Illustrative examples are displayed elsewhere on this page.

<table>
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<th>Substituent</th>
<th>t-Butyl</th>
<th>SCF₃</th>
<th>SF₅</th>
<th>OCF₃</th>
<th>CF₃</th>
<th>Cl</th>
<th>CH₃</th>
<th>SO₂CF₃</th>
<th>F</th>
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<td>0.55</td>
<td>0.14</td>
<td>0.00</td>
<td>-0.28</td>
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</table>

Thermal and Chemical Stability

Aromatic SF₅ compounds possess excellent thermal and chemical stability. For example, it was demonstrated that the thermal decomposition rate of PhSF₅ (PSF) was less than 20% after it was heated in a sealed tube at 400°C for 7 hours. It was also demonstrated that aromatic SF₅ compounds are more tolerant than aromatic CF₃ compounds under strong conditions of Brønsted acids and bases, and can be widely applied for common synthetic transformations in high yield. Examples of reactions for Aromatic SF₅ compounds are shown below.

Toxicity

Regarding the assessment of toxicity of Aromatic SF₅ compounds, the aromatic SF₅ compounds shown below were assayed for both Ames and Acute Oral Toxicity. Table below shows both results including the empirical data obtained from the Acute Oral Toxicity test. 4MPSF showed weak toxicity, with range 50-300mg/Kg and ranked as Category 3 in UN GHS. This, and other data so far, have shown that SF₅ has little (if any) intrinsic toxicity, and it isn't metabolized. Thus it should be a significant improvement in bioactive compounds, where it can replace toxic groups like NO₂, Br and CN.
All of the Chloropentafluorosulfonate compounds \([\text{Ar-SF}_4\text{Cl}]\), even the crystalline solids, are extremely noxious! They have strong, penetrating, persistent, irritating mustard-like odors. If/when you succeed in making any, you will know it! Skin contact will produce irritation and blistering. They are not “alkylating” agents in the classical sense, but rather “sulfonating” agents as depicted in the equations just below. Electron withdrawing groups on the ring tend to make the compounds more stable and less reactive; electron donating groups have the opposite effect of course.

In contrast, the Pentafluorosulfonate \([\text{SF}_5]\) compounds are quite pleasant. The inert \(\text{SF}_5\) substituent gives its molecules crystallinity, volatility, stability, and a host of other pleasant attributes, including odor. \(\text{PhSF}_5\) is a dense (1.55) liquid with an odor between toluene and lemon juice. Many of the solids and polyfunctional \(\text{SF}_5\) compounds resemble camphor, mint, clove, etc.

Hydrolytic Stability and Physical Characteristics

- \(\text{ArSF}_5\) can be held for 4 hours at 100°C in 1N NaOH without measurable hydrolysis, whereas \(\text{ArCF}_3\) is well known to be susceptible to alkaline hydrolysis, especially if ortho or para to a ring hydroxyl.
- In a 2.0 N NaOH solution at room temperature, 4-CF_3-aniline readily hydrolyzed whereas 4-SF_5-aniline was recovered in high yield (91%).
- \(\text{ArCF}_3\) in conc. \(\text{H}_2\text{SO}_4\) at 90°C is completely hydrolyzed within minutes. Under similar conditions (such as my nitration reactions on \(\text{PhSF}_5\)), no significant hydrolysis occurred; mono-nitration product(s) always recovered in ~quantitative yield.
- Although \(\text{SF}_5\) appears to be stable to even strong alkaline conditions, very vigorous acid conditions will hydrolyze it; for example, \(\text{ArSF}_5\) in 90% \(\text{HNO}_3\) / 30% Oleum at 80°C for 4-7 days [my reaction for di-nitration of \(\text{PhSF}_5\)] gave about 60% hydrolysis to the sulfonate, and product(s) recovered were about 40%.

- The volume of \(\text{SF}_5\) is larger than \(\text{CF}_3\) and slightly smaller than tert-butyl: Lentz&Seppelt, In Chemistry of Hypervalent Compounds, K. Akiba(Ed.), Wiley-VCH, New York, 1998, 295
- The \(\text{SF}_5\) group is more electronreagentic than \(\text{CF}_3\):
  - Wipf, Henninger&Geib, J. Org. Chem. 1998, 63, 6088
- Unlike \(\text{CF}_3\), the \(\text{SF}_5\) group is very stable under strong acid and basic conditions:
  - Bowden, Comina, Greenhall, Kariuki, Loveday&Philp, Tetrahedron 2000, 56, 3399
- The utility of \(\text{SF}_5\) derivatives in drug discovery was recently showcased by Wipf and coworkers in the design of improved Mefloquine:

Biological Activities

Organopentafluorosulfanyl Chemistry

The pentafluorosulfanyl \((\text{SF}_5)\) group is one of only a very few truly new functional groups to be introduced to the armentarium of the synthetic organic chemist in the last 100 years. The pseudooctahedral symmetry of the \(\text{SF}_5\) group, presenting a square pyramid of electron density, as defined by the fluorine ligands, is not otherwise known to the medicinal or pharmaceutical chemist. However only with the recent availability of the necessary reagents and building blocks has this functional group found applications as an aromatic substituent in agrochemicals, pharmaceuticals and liquid crystals. In aliphatic chemistry, pentafluorosulfanylated materials are even more rarely encountered with applications largely limited to polymer or oligomer preparations. The \(\text{SF}_5\) group is profoundly electron withdrawing but with the highly polarizable carbon-sulfur bond may directly influence reactivity in a manner different from that associated with the trifluoromethyl group.
Treflan Analogs

The synthesis of 2,6-dinitro-4-pentafluorosulfanyl-N,N-dipropylaniline, 2, was achieved in a straightforward manner from commercially available 1-nitro-4-pentafluorosulfanlybenzene. In post-emergence screening 2 was found to be approximately twice as potent as trifluralin with the same general spectrum of activity. In contrast, in pre-emergence tests, 2 was nearly 5 fold more potent against quackgrass and crabgrass.

References

- Synthesis and Herbicidal Activity of a Pentafluorosulfanyl Analog of Trifluralin
- pentfluorosulfanyl analog of trifluralin ref 1
- pentfluorosulfanyl analog of trifluralin ref 2

Serotonin Analogs

The trifluoromethyl group of fluoxetine and fenfluramine and norfenfluramine was substituted by the pentafluorosulfanyl group. On examination of the efficacy of the pentafluorosulfanyl containing compounds as inhibitors of 5-hydroxytryptamine receptors, it was found that substitution could lead to enhanced selectivity and in the case of the pentafluorosulfanyl analog of fenfluramine, led to significantly enhanced potency against the 5-HT2b, 5-HT2c and 5-HT6 receptors.

References

- The synthesis and biological activity of pentafluorosulfanyl analogs of fluoxetine, fenfluramine and norfenfluramine.

Antineoplastic Agents:

Much potential for SF5 exists in the field of chemotherapy, and it is largely unresearched (ie., wide open) right now. It is well known that the internal environments of neoplasms (tumor cells etc.) are particularly lipophilic; thus the SF5 function, as it confers strong lipophilic character to molecules incorporating it, should offer considerable improvement in these therapeutics, particularly those that target neoplasms in lipophilic tissues and environments, such as brain and CNS.

References

- Bis(pentafluorosulfanyl)phenyl azide as an expeditious tool for click chemistry toward antitumor pharmaceuticals #1
- Bis(pentafluorosulfanyl)phenyl azide as an expeditious tool for click chemistry toward antitumor pharmaceuticals #2

Cannabinoid Receptor Ligands:

An array of cannabinoid ligands, bearing meta- and para-substituted pentafluorosulfanyl (SF5) aniline groups in position 3 of the pyrazole ring, was efficiently synthesised and compared with the exact trifluoromethyl and tert-butyl analogues.

In general, the SF5 substituted ligands showed higher lipophilicity (i.e. log P values) than the CF3 counterparts and lower lipophilicity than the tert-butyl ones. In terms of pharmacological activity, SF5 pyrazoles generally showed slightly higher or equivalent CB1 receptor affinity (Ki), always in the nanomolar range, and selectivity towards the CB2 relative to both CF3 and tert-butyl analogues. Functional β-arrestin recruitment assays were used to determine equilibrium dissociation constants (Kd) and showed that all of the tested SF5 and CF3 compounds are CB1 neutral antagonists.

These results confirm the possibility of successfully using an aromatic SF5 group as a stable, synthetically accessible and effective bioisosteric analogue of the electron-withdrawing CF3 group, and possibly also of bulky aliphatic groups, for drug discovery and development applications.

References

- The pentafluorosulfanyl group in cannabinoid receptor ligands: synthesis and comparison with trifluoromethyl and tert-butyl analogues.

Agricultural Compounds

The SF5 moiety should find considerable utility in the agricultural (herbicide, pesticide, insecticide, fungicide etc.) sector, perhaps more so and sooner than in pharmaceuticals, as SF5 will confer many desired properties to these bio-active molecules, and they do not require the lengthy (and expensive) trials mandated with compounds for human use.

References [I'll be adding more as I find them]

- Herbicide

There are many examples of agricultural compounds now in use or being developed, which employ the CF3 function, or Cl, Br, etc., where a large electronegative lipophilic group is needed. It is a virtually certain bet that replacement of these group(s) with SF5 would yield a much better and more potent compound. Agricultural compounds are also usually simpler than human pharmaceuticals; the chemistry is thus more direct and simple. Some contemporary examples are shown just below, also the Fipronil example a little further down:
Liquid Crystals

Another wide open area of research with much growth potential; the SF₅ group imparts a strong crystalline nature to compounds, they also tend to be lower melting and more volatile than one would expect from the molecular weight; in addition, the SF₅ substituent can impart a very strong dipole moment to a molecule, critical for liquid crystals:

References

- Liquid crystalline medium and liquid crystal display
- Liquid Crystals Based on Hypervalent Sulfur Fluorides: Pentafluorosulfanyl as Polar Terminal Group

High Tech and Specialty Polymers; other Chemistry uses

Some research has been done, much more is needed, as this area offers much promise for thermally and chemically stable polymers; the SF₅ group, due to its tendency to impart strength and crystallinity to its compounds, may also have value in high strength polymers.

References

- SF₅ incorporated into polymers
- 3,5-Bis(pentafluorosulfanyl)phenylboronic acid: A new organocatalyst for Conia-ene carbocyclization of 1,3-dicarbonyl compounds having terminal alkynes
- SF₅ and conducting polymers

Environmental Considerations

Since SF₅ does not occur in nature, it is rationally expected that there are no enzyme systems to handle it, nor any general bio-metabolic mechanisms to deal with it. This, along with its extreme chemical inertness, might suggest that SF₅ would build up in the environment and accumulate.

However, some research has already been done, and more will be in the future. What has become known at this time is that SF₅ does indeed break down in the open environment, particularly under the influence of sunlight.

The products formed are the corresponding sulfonate (ArSO₃H) compounds (generally innocuous), and HF (instantly buffered to fluoride, which is ubiquitous in nature anyway).

References

- Environmental properties of pentafluorosulfanyl compounds: physical properties and photodegradation
- Environmental Toxicology and Chemistry - Wiley Online Library
Currently, the introduction of fluorine into organic molecules has become very common methodology in biomedical fields, and numerous fluorine containing molecules have been developed and many have shown significant promise and advantages in this field. In particular, the pentfluorosulfanyl (SF₅) group, which is a highly fluorinated functional group, has shown remarkable activity in biochemical molecules. The introduction of the SF₅ group brings not only the novel properties which originate from Fluorine element (Strong electronegativity, high lipophilicity and high chemical stability) to the molecule, but also a larger steric effect than the CF₃ group, which is also recognized as a highly fluorinated functional group. The relative steric demand of the SF₅ group is slightly less than that of a tert-butyl group and considerably larger than that of a CF₃ group. Examples of biological activities comparing the CF₃ substituted agent vs. the SF₅ analog are shown below:

Mefloquine is used for both treatment and prophylaxis of malaria. 8-SF₅-Mefloquine showed a longer half-life (68h) than Mefloquine (23h) after administration to mice. Fipronil is a broad spectrum insecticide. The SF₅ analogue of Fipronil was not only more active than Fipronil but showed no loss of potency towards the resistant strain of housefly, in contrast to the Fipronil.

These 5 are examples of SF₅ analogs of current bio-active compounds, all of which are better than the originals:

A new anti-malarial drug (DSM265), very promising so far and currently in clinical trials, contains a p-SF₅-anilino substituent as shown:

The synthesis [see DSM265 links just below] involves replacement of chlorine on the triazolopyrimidine ring with
para-amino phenyl pentafluorosulfanate, a compound I made in 50 gr. lots (new process), but which is now only available in gram quantities and prohibitive price (old/current procedures).

This is a perfect example of how a new and very promising drug will (would) be prohibitively expensive if it employs the SF₅ function now, but with the new SF₅ processes will be much cheaper and more available! Also, SF₅ building blocks will be cheaper and more readily available thus enabling more research into novel pharmaceutical (and agricultural) candidates!

More links concerning bio-active compounds; CF₃ vs. SF₅:
- Dopamine Receptor Research patent
- Direct Comparison, CF₃ and SF₅
- Pentafluorosulfanyl compounds; manufacture and use as pharmaceutical agents
- Structures of new Anti-Malarial Candidates
- DSM265 Structure-guided lead optimization
- DSM265 chemistry

The New Preparation Methods

In order to contribute to and improve SF₅ chemistry above, UBE has started to deliver a series of aromatic pentafluorosulfanyl compounds prepared by new innovative processes including our KF/Cl₂ method, which was developed by IM&T Research Inc.

![Chemical diagram]

"R" can be a wide variety of substituents such as alkyl, aryl, halogen, nitro, nitrile, etc., very versatile!

Our patented KF/Cl₂ method is widely applicable to various aromatic disulfide compounds, which are direct starting materials for the corresponding aromatic SF₅ compounds. This has enabled us to introduce the SF₅ group into various aromatic rings via a two step process from the corresponding aryl-disulfide, as compared to the direct fluorination process utilizing elemental fluorine, which is limited by the use of only nitro-aryl compounds as starting materials.

With the KF/Cl₂ process, aryl-disulfide is converted to the corresponding aryl tetrafluorosulfanyl chloride. This process is equally applicable to aromatic thiophenol compounds. The obtained Aryl-SF₄Cl from the KF/Cl₂ process can then be converted to the corresponding aryl-pentafluorosulfanyl compound with zinc difluoride or anhydrous HF. Aryl-SF₄Cl preparation proceeds with high yield around 80-90% at room temperature, and the starting materials provided for this reaction, aryl-disulfide, KF and Cl₂, are commodity materials, which can be obtained conveniently and at relatively low prices for industrial scale production.

The conversion to Aryl-SF₅ from the corresponding Aryl-SF₄Cl, proceeds with high yield (around 70-80%) with zinc difluoride at 100°C, and it also has been demonstrated that this reaction proceeds with aHF in high yield (70-75%) below 20°C. Certain other metal fluorides, and mixtures thereof, have been found to work as well.

The following links will take you to the detailed descriptions of the new procedure(s):

The original paper detailing the processes can be accessed here.

This UBE patent details the procedure(s) for the poly-functional SF₅ compounds. I must point out here that I did all of the hands-on lab work and development, not most of it, all of it, 100%. Due to UBE policies and legal technicalities, my name is not listed; only the author of the original concept is credited. And the same deal with this one. [Yes, that sucks, but it is the real world] In addition, I have some new research ideas which would not only improve even the existing new process significantly, but would also skirt the existing patents - all I need is a lab to develop the "new process"!

[And as I no longer work for UBE, I can thus work for you!]

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Incorporation of \( \text{SF}_5 \) into Explosives and High Energy Compounds and Molecules

As a part of continuing research for energetic materials that combine high performance with low vulnerability toward accidental detonation, the effect of introduction of the pentafluorosulfanyl (\( \text{SF}_5 \)) group on the properties of explosive nitro compounds has been reported. This is based on the fact that more energy is released due to the formation of HF in the detonation of \( \text{SF}_5 \) explosives.

It is also well-established that substitution of H by F in hydrocarbons leads to a significant increase in density. It implies that \( \text{SF}_5 \) group would provide nitro explosives with higher density or, in other words, improved performance, as explosive "power" is proportional to the square of the compound density. To illustrate, Ph\( \text{SF}_5 \) has fully twice the density of the analogous PhCH\(_3\) (toluene).

Based on these assumptions, some polynitro \( \text{SF}_5 \) explosives have been designed and their performance predicted which is in agreement with their actual performance. The initial experiments of Sitzmann et al. support the hypothesis that the \( \text{SF}_5 \) group may provide explosives with improved properties: increased density, increased insensitivity and increased energy coupled with better thermal stability - a unique combination of properties. Some examples of dense, thermally stable, impact insensitive polynitroaliphatic explosives with \( \text{SF}_5 \) groups are:

- \( \text{SF}_5\text{CH}_3\text{CO}_2\text{CH}_3\text{C(NO}_2\text{)}_2\text{F} \) density 1.86 gcm\(^{-3}\)
- \( \text{SF}_5\text{CF}_2\text{CF}_2\text{SF}_5 \) density 2.04 gcm\(^{-3}\)
- (\( \text{SF}_5 \))\(_2\text{NCF}_2\text{CH}_3\text{SF}_5 \) density 2.13 gcm\(^{-3}\)

Corresponding work with aromatic compounds, although limited at this time, has given similar results; this is a wide-open area for research now, and the new production processes for aromatic \( \text{SF}_5 \) compounds will be applicable.

References


Recently, there has been increased interest regarding the incorporation of the \( \text{SF}_5 \) group into energetic materials. It is known that the \textit{inclusion of \( \text{SF}_5 \) generally increases the thermal and chemical stability of organic molecules}, and in addition to this, it has been demonstrated that \textit{the presence of \( \text{SF}_5 \) also will increase the density, and thus the performance of the energetic material, as such performance is a function of the square of the density}.

The \textit{possibility of a higher density, larger energy release, and better thermal and chemical stability without increasing the sensitivity make the \( \text{SF}_5 \) group attractive in the synthesis of high energy materials. (explosives)}.\)

- The high fluorine content along with the presence of hydrogen leads to the formation of hydrogen fluoride (HF) upon detonation, generating a large amount of energy. The S-F Bond Dissociation Energy (BDE) is 79 kcal/mol, while the BDE of H-F is 136 kcal/mol. Much energy is also released in the formation of C-F bonds, as well as Al-F, if aluminum (or other metal) is included in the formulation.
- The formation of C-F, H-F or Al-F bonds, which have a higher bond dissociation energy (BDE) than the S-F bond in the pentafluorosulfanyl group, allows the release of large amounts of energy upon detonation. \textit{This combined with the possibility of higher density, higher thermal and chemical stability and low sensitivity makes the pentafluorosulfanyl group very attractive for the synthesis of high performance energetic materials. (explosives)}.\)

A large number of \( \text{SF}_5 \)-containing energetic materials have been synthesized where the predicted performance is close to those for HMX, RDX and TNT, but with the benefit of lesser or no impact sensitivity.

Most of these are built up from triazoles, furazans, and other high-nitrogen/oxygen heterocycles, which, if the corresponding thiol is available, would be \textit{easily accessible by these new methods}, thus accelerating research efforts.
Following are some ideas for high energy compounds:

Chemistry; SF₅ in explosive compounds:
- Pentfluorosulfanyl polynitroaliphatic urea, monocarbamate, and dicarbamate explosive compounds
- Polynitroaliphatic explosives containing the pentfluorosulfanyl (SF₅) group: The selection and study of a model compound
- Recent Trends in New Energetic Materials
- 1,3,4-Oxadiazoles containing the pentfluorothio (SF₅) Group
- Pentfluorosulfanylnitramide Salts
- Pentfluorosulfanyl Polynitroaliphatic Urea Explosive Compounds
- Pentfluorosulfanyl Monocarbamate and Dicarbamate Explosive Compounds
- Pentfluorosulfanyl Carbamate Explosives
- High Energy Pentfluorosulfanyl Polynitroaliphatic Urea Monocarbamate and Dicarbamate Compounds
- Pentfluorosulfanyl-substituted-poly-123-triazole-compounds
(III) is the SF₅ analog of TETRYL, which has a NO₂ instead. TETRYL is a very powerful secondary explosive, once in widespread use, but no longer as it is too unstable and sensitive.

Since SF₅ is known to stabilize these types of compounds, (III) is reasonably expected to be a very powerful tertiary explosive, stable enough for use; it's main advantage here is the ease of synthesis!!

(I) is made from the readily available (0) by the new process(es), then reacted with dimethylamine to produce (II). Substitution of fluorines on these SF₅ compounds by nucleophiles generally proceeds well - I have done countless such reactions. Then, the activating and directing effects of the amine and SF₅ enable nitration to proceed under relatively mild conditions (similar to the TETRYL reaction from dimethylaniline) to yield the product (III).

A good way to make nitroamines is to simply form the nitrate salt of the amine, followed by acid dehydration as shown. Both [2AX] and [2BX] should be very dense solids, very powerful explosive, and more stable than nitroamines (like RDX, HMX) usually are.
I have proceeded to the bifunctional compound \([V] \) in good yield, it is a clear oil, pleasant odor.
The dinitration should be straightforward, I just haven't done it yet - I need a lab!

Compound \([VII] \), analogous to the known and currently used TATB, would be even more stable, and very likely more powerful!

And lookie how EASY it is to make!

Here's another possibility for pretty pretty crystals of \([1A] \):

Although the path from \([V] \) might actually work better. From the tetra-amine, make the triazole by the standard diazo type reaction.

\([VX] \) should have a \textit{pretty good kick} as it is; forming \([1Ax] \) by making the amine oxide and perhaps functionalizing the NH bond would make it even better! Generating nitroamine \([VXX] \) by acid dehydration of the nitrato salt would be even \textit{better better}!!
Compound [I] is commercially available; nitration to [II] should be easy, facilitated by the fluorines. Formation of [III] will be easy; I have done many such reactions. Deprotection reaction to [IV] would normally use catalytic (5 mol%) AlCl₃, however the nitro groups may coordinate also, thus stoichiometric quantity may be needed; alternatively, this deprotection can also be done with TFA or HF.

The new processes can then form the SF₅ compound from the thiol.

Although nitration can easily be done ortho to SF₅, I have done it), the converse is sometimes difficult. Steric effects can interfere with the formation of the intermediate SF₄Cl. Don't know here - I need a lab to find out!

Compound [VI] should be very dense due to the SF₅ groups and the symmetry; since explosive power is proportional to the square of the density, this compound should be an extremely powerful explosive - perhaps the best yet (non nuclear). It also has an excess of oxidant, thus it could be formulated with aluminum, titanium, magnesium, etc., further increasing the power.

I have several alternate approaches to this molecule. If I only had a lab ............

Another way to do it:

Hexachlorobenzene is commercially available and cheap; hexafluorobenzene would actually work better, but it is more expensive. Hexabromobenzene would prevent the 3rd step (formation of SF₅) due to steric hindrance.

Proceeding to compound [III] would be uneventful - this reaction works quite well and I have done it countless times. The new UBE/Umemoto process (or my new process) would then make the trichloro tri(pentafluorosulfanyl) compound [IV].

Reaction with NH₃, possibly aided by NaH, should form [V]. This reaction works well with the analogous nitro compound; as SF₅ is similar to NO₂ in electronegativity, I expect it also to work here.

Oxidation of amines to nitro is effected by the “persulfuric acid” mix; this drastic reaction condition should not affect the rock-stable SF₅. Alternatively, the much milder fluorine/acetonitrile/water oxidizer is known to effect this conversion well, I just haven't tried it yet - I need a lab!
Compound [I] is commercially available also; I have made multi-dozen gram lots of [IV]. Like most of these compounds, it is a clear fragrant oil. The fluorines are activating and direct ortho, and there are three for additive effect. SF₅ is deactivating and directs meta; all effects point to the open positions, thus this dinitrationshould also be straightforward; again - I just need a lab!

I expect [V] to be a dense explosive solid, very stable also, perhaps difficult to detonate even.

The fluorines are very labile, and could easily be substituted with appropriate nucleophiles giving even better compounds. Some possibles are phenyl or triazine with ring nitros or azides, using an amine, hydrazine or diazo bridge. Heck - simple amine or hydrazine should work nice! Even azide! Compound [VI] might start looking real treacherous with these substituents, but remember - the SF₅ is stabilizing it!

I don't know how to get from [II] to [III]; perhaps the right cobalt or palladium complex should do it; it looks like a simple [2 + 2]. [III] is of course anti-aromatic, thus unstable and prone to polymerization and decomposition, however, the electron pull of the SF₅ groups might stabilize it somewhat; if I can get it into the photolysis apparatus quick enough, a blast of 254 should create [IV].

I expect [IV] to be a dense, highly explosive solid; perhaps too unstable for practical uses; it may not be possible to exist at all. Currently, only the tetra-t-butyl-tetrahedrane has been made. Despite considerable effort, the tetra-nitro and parent compounds have eluded synthesis. The electron pull of the SF₅ groups would further weaken the already highly strained cage and might make this compound impossible. Don't know - I need a lab!
Quite a number of currently marketed drugs [and more will be coming!] contain the CF$_3$ function; some examples are depicted below, with the CF$_3$ replaced by SF$_5$ to demonstrate hypothetical concepts.

**Now here is an idea for bold, daring entrepreneurial spirited individuals and/or companies:**

1. Take any currently marketed drug [or agricultural compound] containing CF$_3$, make the SF$_5$ analog, and submit it as a new compound.
2. *It is a better than even bet* that it will be a **significantly better** compound, enough so that the FDA will accept it as such, and not just another "copycat".
3. Since all of the research, time, expense, and manpower *has already been done* on the "rest" of the molecule, you will be spared that!
4. And it is **unlikely** that the original patent(s) would cover the carbon-sulfur bond at that position, (but you will need to verify that to avoid legal issues).
5. **You get a fast-track short-cut one-up on the competition in the cut-throat competitive arena of drug development**!
6. I could do this myself, but as I said above - *I need a lab***!!
Methaqualone was developed as a soporific [sleep inducer]. It actually worked quite well as such, but was pulled from the market due to abuse issues. It has a methyl group in the 2 position on the ring. An analog with chlorine instead has the same profile, only more potent. A number of derivatives have been investigated with diverse substituents at that position. I believe the SF₅ analog might be interesting, certainly easy to make and try! It should be much more potent than the rather weak quaalude, maybe a better profile as well. We do need a good sleeping pill available.

Starting material [1] is a waxy orange solid, easily made by substituting a fluorine at that position as shown. The 2-fluoro thiophenol is commercially available.

Torcetrapib
experimental; hypercholesterolemia

The starting material would be [I], which was synthesized by some rather easy bucket chemistry from 3,5-dibromo toluene.

My (untested, I need a lab) new procedure(s) are particularly adaptable to the poly-SF₅ compounds.

The starting material for this one would be the appropriate meta-alkyl phenylthiol, if possible substituted at the terminal position with halogen or amine synthon intermediate. The KF/Cl₂/ HF procedure is adaptable to a wide variety of substrates, the only real limitation is availability.

The starting material would be the para-amino phenyl-SF₅ compound. This orange amorphous solid is easily made by reduction of the corresponding nitro (see above); alternatively, the para-fluoro compound can be substituted with azide or benzylamine, also shown above.

This might take a little research (ie., tune). The meta-fluoro phenyl-SF₅ intermediate should nitrate para to the fluorine; if so, the fluorine can be converted to amine as shown above; most likely, an ortho/para mix would form; then need to be separated. Best idea: direct nitration of compound with a suitably protected amine synthon function already present.

Generally, SF₅ can not be formed ortho to large groups like nitro or bromo, however, nitration is readily done ortho to an SF₅ if a suitable directing group is also present on the ring; this would be the angle to work for this synthesis.
Elagolix is a novel, orally administered formulation of gonadotropin-releasing hormone antagonist, or GnRH Antagonist. Elagolix is believed to have its effect by altering the level of pituitary GnRH suppression and, as a result, tilting circulating estrogen levels. By this method, it is believed that elagolix will provide relief from the pain associated with conditions such as endometriosis and uterine fibroids, without a need to actively manage bone loss. Elagolix is currently being investigated in multiple clinical trials (Phase-3), including several in patients with Endometriosis and Uterine Fibroids.

Phenothiazine drugs, of which 3 common examples are shown, again (as above) with their CF₃ functions replaced by SF₅, have been known for decades and are still widely used as neuroleptics, antidepressants, anti-schizophrenics, etc.

The original, chlorpromazine, has a chlorine in that 2-position. The des-chloro analog is very weak, essentially inactive. It has been shown that the electron withdrawing group pulls the side chain towards it; this alteration in the molecular geometry is essential for activity. So wouldn't SF₅ be super?! Needs to be investigated!

The starting material would be meta-anilino-phenyl-SF₅, easily prepared from meta-fluoro-phenyl-SF₅ and aniline by nucleophilic substitution. Then tie the rings together with sulfur and AlCl₃ or somesuch conditions. After that, alkylation and derivatization of the amine as desired.
Current synthesis methods would require 4-(SF₅) aniline, 4-(SF₅) benzonitrile, or 4-(SF₅) benzoic acid. The aniline is described above; the benzoic acid can be obtained by oxidation of the analogous methyl compound, or as I did, by substitution of the para-fluoro compound with cyanide, followed by hydrolysis. The benzonitrile - that would be the intermediate in the benzoic acid reaction. Easiest.

This looks like it would need the same starting material as for flutamide, see above.

For this starting material I would imagine a sequence something like this:

Stivarga - anti-angiogenic, multi-kinase inhibitor, antineoplastic.

The starting material synthesized by straightforward chemistry as shown:

Xandi - androgen receptor antagonist, prostate cancer.

Another easy, straightforward synthesis for this starting material:
Here you would start with para-methyl-phenyl-SF₃, a dense liquid with a scent between toluene and lemon juice, which we made at UBE in kilo quantities.

Nitration ortho to the methyl (easy), followed by oxidation and derivitization of the methyl.

The marketed drug of course has two CF₃ functions, here replaced by SF₃ to illustrate.

ALL of the Bi and Tl functionalities SF₃ compounds require strong reaction conditions - a peculiar concoction of HF and Antimony Fluorides.

However, my new (untested) procedures do away with HF and $bF₃$; I need a lab to check!

From phenyl 1,4-dithiol, available commercially (expensive) or by synthesis (Easy! That's what I did), the KF/Cl₂/HF/Me process yielded Phenyl 1,4-D(SF₃) in 70+% yield as a high melting white crystalline solid. I haven't actually tried it yet, but previous experience lets me think that mononitration should be no problem - just might have to kick it a little. Then reduction to the amine with H₂/Pd-C (works beautifully) gives the starting material.

Novel pyrrolo pyrimidine derivatives such as this are being investigated now; this is from a 2013 patent, the link is just below. They already employ the SF₃ function; presumably it works best, or may be the only thing that works at all here!

These compounds appear to interact with Bruton's tyrosine kinase (Btk) and may be effective in the treatment of autoimmune disorders, inflammatory diseases, allergic diseases, airway diseases, such as asthma and chronic obstructive pulmonary disease (COPD), transplant rejection, cancers e.g. of hematopoietic origin or solid tumors.

Thus you can see a very big pharmaceutical potential here! The starting material here is obviously the carboxylic acid (SF₃-Ph-CO₂H) which is easily made as described above for fluvoxamine.

See the full WO 2013008095 A1 patent *HERE*.

[ SF₃ ] - Fibanserin
The neurobiological pathway of female sexual desire involves interactions among multiple neurotransmitters, sex hormones and various psychosocial factors. Sexual desire is modulated in distinct brain areas by a balance between inhibitory and excitatory neurotransmitters, serotonin acting as an inhibitor while dopamine and norepinephrine act as a stimulator of sexual desire. Filbanserin is a 5-HT5A receptor agonist and 5-HT2A receptor antagonist that had initially been investigated as an antidepressant. Preclinical evidence suggested that filbanserin targets these receptors preferentially in selective brain areas and helps to restore a balance between these inhibitory and excitatory effects.

A large variety of phenethylamines and phenylisopropylamines, with diverse substituents on the ring, are known. Most of these are CNS stimulants in a broad sense, also psychedelics, euphoriants, and intoxicants with a rather broad pharmacological profile. Aside from the "street drugs", many such compounds are useful in research as molecular probes, as they interact strongly with various norepinephrine, dopamine and serotonin receptors in the CNS. A number of them have found clinical use, and many more are (and will be) investigated as antidepressants and other psychopharmacological therapeutics.

A very large pool of possible compounds can be made, essentially limited only by the availability of the appropriate halogenated starting material [1]. It is known that the ring "4" position is critical, often having a large, electronegative lipophilic substituent such as Br, I, CF₃, etc. What then of SF₅? Can only be very interesting to find out!
Compound [IX] has got to have a very interesting pharmacological (CNS) profile! The interesting, but scarcely known and used difluoro-methylene-dioxy function is conveniently made using the new FLUOLEAD deoxofluorinating reagent [IF], which we developed at UBE concurrently with the new SF₅ process.